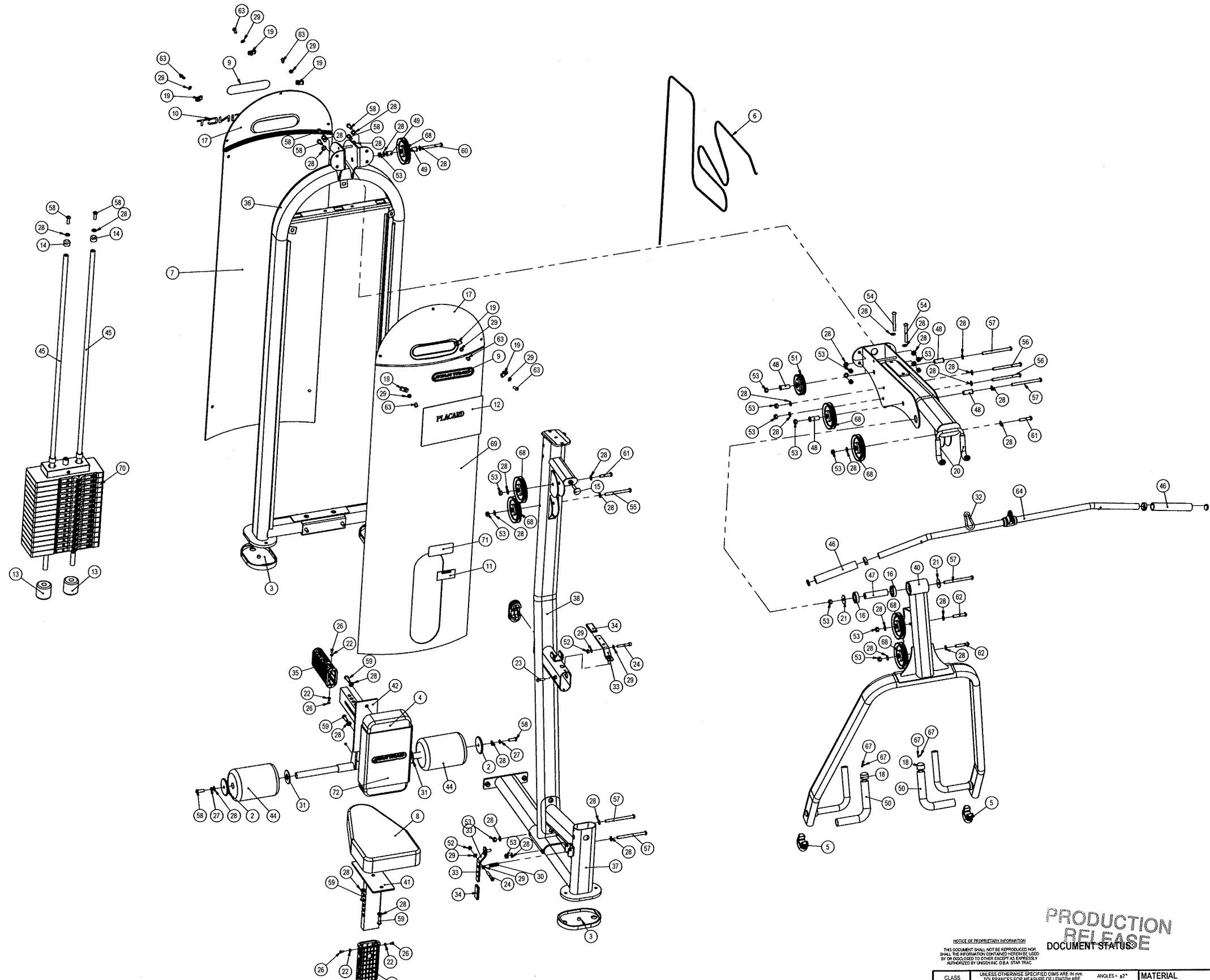


REVISION HISTORY			
REV	DATE	DESCRIPTION	ECO BY
A	11-20-88	PRODUCTION RELEASE	11956 AK



ITEM NO.	startrac p/n	PART NUMBER	DESCRIPTION	QTY.
1	730-0199	H2-A095	CAP,TUBE,IN-7200	1
2	730-0200	IT80053800	PLUG,KNEE PAD,75X10.5,S1012	2
3	730-0216	IN-B75030900	PAD,FOOT,FRAME,WELDED	3
4	730-0282	IN-S10121600	PAD,BACK REST,IN-S1012	1
5	730-0292	IN-S21003000	CAP, ARMS, IN-S2100	2
6	730-0297	IN-D33401600	ASSY,CABLE,IN-D3340	1
7	730-0298	IN-D21101800	SHROUD,REAR,IN-D3340	1
8	730-0299	IN-S33201100	PAD,SEAT,IN-D3340	1
9	730-0383	STARTRAC1	LOGO,STARTRAC	2
10	730-0384	Instinct	LOGO,INSTINCT	1
11	730-0385	CAUTION	LABEL,CAUTION,PINCH POINT	1
12	730-0396	TZZSD3340	PLACARD,INSTRUCTION,IN-D3340	1
13	730-0562	IN-D10132900	BUMPER,STACK,60MM	2
14	730-0565	IT80129500	CAP, END, HANDLE	2
15	730-0660	BS010300	BUMPER,LEVERAGE ARM,STOPPER	1
16	730-0673	GB2766005-22	ISO 15 RBB - 1025 - 14,SI,NC,14_68	2
17	730-0702	IN-D10132800	SHROUD,UPPER	2
18	730-0704	IN-B72001200	CAP, 25MM, ALUMINUM	2
19	730-0845	IN-S21004800	SHROUD,MOUNTING,U-STYLE,CLIP	6
20	730-0866	AXT26800	PAD,SLEEVE,BAR,HOOK	2
21	730-0875	DQ10DG2D	WASHER,M10,FENDER,SS	2
22	730-0885	GB41M6A2-70	NUT,M6,JAM,HEX,SS	4
23	730-0891	GB70M8-30A2-70	SCREW,M8X30,SHS,SS	2
24	730-0892	GB70M8-55A2-70	SCREW,M8X55,SHS,SS	2
25	730-0895	GB77M8-6A2-70	SCREW,M8X6,SET,SS	1
26	730-0899	GB818M6-12A2-70	SCREW,M6X12,BHC,SS	4
27	730-0907	GB9310DG12	WASHER,M10,SPLIT,LOCK,SS	2
28	730-0908	GB9510A2-70	WASHER,M10,FLAT,SS	51
29	730-0910	GB958A2-70	WASHER,M8,BELLEVILLE,SS	10
30	730-0911	HF1642303	ADJUSTMENT,HANDLE,COMPRESSION SPING	1
31	730-0912	HLF1652100	SPACER,26MM ID,60MM OD	2
32	730-0914	HLG8DS2	LAT PULL DOWN BAR,CLIP	1
33	730-0930	IN-B72010600	ASSY,EXTENSION,ADJUSTMENT,HANDLE	2
34	730-0935	IN-B72011400	ASSY,ADJUSTMENT,HANDLE,END,SLEEVE	2
35	730-0936	IN-B72011700	ASSY,TUBE,INSERT,SLEEVE	4
36	730-0999	IN-D33400100	ASSY,WEIGHT STACK,FRAME	1
37	730-1000	IN-D33400200	FRAME,FOOT,SUPPORT	1
38	730-1001	IN-D33400300	FRAME,CENTER,POST	1
39	730-1002	IN-D33400400	FRAME,PULLEY,TOP,SUPPORT	1
40	730-1003	IN-D33400500	TUBE,FRAME,U-SHAPE,HANDLE	1
41	730-1004	IN-D33400600	TUBE,ADJUSTMENT,SEAT,POST	1
42	730-1005	IN-D33400700	TUBE,ADJUSTMENT,CHEST,POST	1
43	730-1006	IN-D33400800	CHEST,SHAFT,M25 4X600	1
44	730-1007	IN-D33400900	CHEST,POST,PAD,M140X190	2
45	730-1008	IN-D33401000	WEIGHT STACK,GUIDE,POST	2
46	730-1010	IN-D33401200	BAR,LAT PULL DOWN HAND GRIP,SLEEVE	2
47	730-1011	IN-D33401300	PIVOT,SHAFT,M24X104	1
48	730-1012	IN-D33401400	BUSHING,FLANGE,M33 ID X42	4
49	730-1013	IN-D33401500	BUSHING,FLANGE,M33 ID X23	2
50	730-1071	IN-S33201000	LEVERAGE ARM,HANDLE,GRIP,SLEEVE	2
51	730-1098	M01004800	PULLEY,89MM	1
52	730-1103	NM8A2-70	NUT,M8,NYLON PATCH,SS	2
53	730-1104	NM10A2-70	NUT,M10,NYLON PATCH,SS	21
54	730-1109	PNLM10-80A2-70	SCREW,M10X80,BH,SS	4
55	730-1110	PNLM10-115A2-70	SCREW,M10X115,BHC,SS	1
56	730-1111	PNLM10-125A2-70	SCREW,M10X125,BHC,SS	2
57	730-1112	PNLM10-130A2-70	SCREW,M10X130,BH,SS	7
58	730-1118	PNLM10-30A2-70	SCREW,M10X30,BHC,SS	8
59	730-1119	PNLM10-35A2-70	SCREW,M10X35,BH,SS	4
60	730-1125	PNLM10-50A2-70	SCREW,M10X50,BHC,SS	1
61	730-1131	PNLM10-50A2-70	SCREW,M10X55,BHC,SS	2
62	730-1132	PNLM10-55A2-70	SCREW,M10X55,BHC,SS	2
63	730-1138	PNLM8-20A2-70	SCREW,M8X20,BHC,SS	6
64	730-1150	SG5001-5500	LAT PULL DOWN BAR	1
65	730-1151	SG8012C3100	LAT PULL DOWN BAR,END CAP	2
66	730-1153	v39500	PULL DOWN BAR,RING	2
67	730-1155	YZGB7710-32x3.2DS2	SCREW,10-32X3.2,SET	8
68	730-1165	SG500110400	PULLEY,114MM	7
69	730-1328	730-1328	SHROUD,LNL,D3340	1
70	730-1403	730-1403	WSA-LNL,225LB,15H,SP	1
71	730-1491	730-1491	LABEL,INSTRUCTIONS,LOCK N LOAD	1
72	730-1493	730-1493	HEAD STRAP,IN-S1012	1

**PRODUCTION RELEASE**  
DOCUMENT STATUS

UNLESS OTHERWISE SPECIFIED DIMS ARE IN MM  
TOLERANCES FOR MEASURE OF LENGTH ARE

CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN MM TOLERANCES FOR MEASURE OF LENGTH ARE				ANGLES ± 2°		MATERIAL SEE BOM
	0.5 to 3	3 to 6	6 to 30	30 to 120	120 to 1000	> 1000 to 2000	
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	FINISH FRAME COLOR: STAR TRAC SILVER (HPAK FULLER) UPHOLSTERY COLOR: STAR TRAC GREY (SLATE)
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±1.2	VENDOR: N/A
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	PIN: N/A
VERY COARSE	±0.5	±1	±1.5	±2.5	±4	±8	

UNISEN, INC. DBA  
**STAR TRAC**  
14410 Myford Road  
Irvine CA 92606

DATE: 11/05/07  
DRAWN: AK  
CHECKED: [Signature]  
APPROVED: [Signature]

91L-D3340-13BSS A  
IN,DSS,LAT PULL DN/LOW ROW,LNL  
SCALE: 1:20 SHEET 1 OF 1 SHEET SIZE: B